

DATA SHEET

Type: PR 315 4D

Calendered, rigid PVC film. The formulation of our product is in compliance with Regulation (EU) No 10/2011. The rest monomer content regarding Vinylchlorid is max. 1,0 ppm. The film complies with the guideline 94/62 EC ("Packaging and Packaging waste") and is suitable for direct contact with foodstuffs.*

* except for surface 304x and 504x, which is technical quality

Characteristics	Opaque rigid PVC film, impact modified. Suitable for offset UV, digital-, screen-, flexo- and gravure printing.								
Surface finish	gls/gls (2020)	gls/hgl (202E)	gls/smt (2030)	smt/cmt (3040)	mtt/gls (5020)	mtt/smt (5030)	mtt/cmt (5040)	mtt/mtt (505R)	xmtt/xmt (6060)
Thickness range (mm)	0,060 - 0,650	0,150 - 0,650	0,150 - 0,300	0,150 - 0,450	0,100 - 0,500	0,100 - 0,500	0,100 - 0,500	0,120 - 0,600	0,120 - 0,650
Embossing's **	Fine	Grob 1	Grob 2						
** further embossing's upon request									
Roughness (Rz µm)	3-6	10-14	20-30						
Colours	Standard: white 1522, white 1305 (extra opaque) Colours according to the colour swatch								

Properties	Value	Unit	Test method
Thickness tolerances			
< 0,200 mm	±10	%	In accordance to
0,200 – 0,400 mm	± 7		DIN ISO 4593
> 0,400 mm	± 5		(95% of all measurements)
Density	1,34 ± 0,02 (without pigments)	g/cm³	DIN EN ISO 1183-1:2004
Tensile impact strength	> 600 (surface gls/gls)	kJ/m²	DIN EN ISO 8256
Tensile strength	> 42	N/mm²	DIN EN ISO 527-1-3
Vicat softening point	74 ± 2	°C	DIN EN ISO 306 procedure VST/B50 as pressed sheet

DATA SHEET



MD expansion due to heat ***	(gls/gls)	(mtt/mtt)	%	In accordance to DIN 53377 (140°C/10min)
< 0,100	max. -15	n.a.		
< 0,200 mm0	max. - 7	max. -12		
0,200 – 0,400 mm	max. - 5	max. - 8		
> 0,400 mm	max. - 4	max. - 7		
*** +3% in case of embossed films				
Surface tension	glz/glz (2020)	≥ 34 both sides	nN/m (dyn/cm)	In accordance to DIN ISO 8296:2008-03 measured with inks (pens)
	mtt/mtt (505R)	≥ 38 roll-sides		
	mtt/mtt (505R)	≥ 36 air-sides		
	(505R) < 150µm	≥ 32AS ≥ 38RS		

Processing advice:

To avoid static, the film should be processed at room temperature of 20 to 23°C and a relative humidity between 50 - 60 %.

Storage condition

We recommend storing in original packaging at room temperature below 30°C not directly exposed to sun light and humidity. After transport and storage in cold temperature, acclimatisation of 1 hour per reel diameter or stacking height is necessary.

All information is given in good faith but without warranty.

Brick Knoll Park - Ashley Road
St Albans - Herts - AL1 5UG
T: 01727 863138
E: sales@stephen-webster.co.uk



stephen-webster.co.uk